



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

647.4311

Job Sheet 182625



Part No: 647.4311

Job Qty: 8 ea

Part Name: RH Lower Strut



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/29/18

Job Tracking No:

Due Date: 9/14/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP REV:A 12.10.26 NEW ISSUE DD VERF:JLM IPP REV:B 14.11.06 CHG MATERIAL TO S.S.
DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	9/14/18	9/14/18	0.00	0.00	Start Up Waterjet		OK 18/08/31
110	Waterjet	8 pcs	9/14/18	9/14/18	0.00	0.48	Waterjet1		OK 18/08/31
120	QC	8 pcs	9/14/18	9/14/18	0.00	0.00	QC2 Waterjet-1		OK 18/08/31 DAS
130	QC	8 pcs	9/14/18	9/14/18	0.00	0.00	QC8-1		SEP 04 2018 68
140	Small Fab	8 pcs	9/14/18	9/14/18	0.00	4.52	Small Fab-1		OK 18/09/12 9-89
150	QC	8 pcs	9/14/18	9/14/18	0.00	0.00	QC5		OK 18/09/12
160	Large Fab	8 pcs	9/14/18	9/14/18	0.00	4.79	Large Fab 1		OK 18/09/12
170	QC	8 pcs	9/14/18	9/14/18	0.00	0.00	QC9		OK 18/09/12
180	QC	8 pcs	9/14/18	9/14/18	0.00	0.00	QC5		OK 18/09/12
190	SprayPaint	8 pcs	9/14/18	9/14/18	0.00	0.79	Spray Paint		DAS
200	QC	8 pcs	9/14/18	9/14/18	0.00	0.00	QC14		NOV 19 2018 68
210	Packaging	8 pcs	9/14/18	9/14/18	0.00	0.00	Packaging3-1		NOV 20 2018 9-89
220	QC21-SA	8 Ea	9/14/18	9/14/18	0.00	0.00	QC21		NOV 20 2018 9-89

Part Op 110 - 1-Cut 647.4310 plate 5.00X1.75 as per Dwg

Descriptions: 140 - 1- Fabricate tube as per dwg by cutting (21.00") one end 30.1 degree and other end punch, bend and drill hole as per dwg

160 - Weld tube to plate as per dwg.

190 - Prime as per dwg (see note 4)

210 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***

cutscene P10:041263

10 x Res OCT 09 2018

DAS
13
9-89

OCT 04 2018

X10

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	.4856 sf (.0607 ea)	90-Start up Operation	S106178
M304TR0.500W.049	304 Round Tube .500 X .049W	14 ft (1.75 ea)	140-Small Fab	3092699

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S16GA	0	370	0
140-Small Fab	M304TR0.500W.049	14	138	0

Part Specifications

33 8195 1 0 1130

33 8195 1 0 1130
33 8195 1 0 1130
33 8195 1 0 1130

33 8195 1 0 1130

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	RH Lower Strut	5.000inches $\pm$ 0.010	5.010 4.990		
2	RH Lower Strut	1.750inches $\pm$ 0.010	1.760 1.740		

Plex 8/29/18 9:20 AM Dart.lajeunesse.marie

DART
AEROSPACE

Container No: S107320

Part: 647.4311

Job No: 182625

Serial No/Batch: S107320

Revision:
Inspector:
Exp Date:
Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 08/31/18



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041263**

Supplier: ATE003-VC
Atelier Debosselage
358 Principale
Calumet
QC
J0V 1B0 Canada
Phone: 819 242 5633

PO No: PO041263

PO Date: 10/4/18

Due Date: 10/5/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

E-MAILED

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	181381	646.3015	Blade	Firmed	001 09 2018	10/5/18	50 pcs	0 pcs	50 pcs	\$10.00/pcs	\$500.00
2	182625	647.4311	RH Lower Strut	Firmed	001 09 2018	10/5/18	10 pcs	0 pcs	10 pcs	\$10.00/pcs	\$100.00
3	181423	646.9711	Blade	Firmed	001 09 2018	10/5/18	120 pcs	0 pcs	120 pcs	\$10.00/pcs	\$1,200.00
4	179157	646.3511	Strut	Firmed	001 09 2018	10/5/18	12 pcs	0 pcs	12 pcs	\$10.00/pcs	\$120.00
5	179156	646.3510	Strut	Firmed	001 09 2018	10/5/18	12 pcs	0 pcs	12 pcs	\$10.00/pcs	\$120.00
Grand Total:											\$2,040.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 10/9/18 12:52 PM dart.lavoie.chantal

